

Power Tool Cleaning

SSPC photos are shown courtesy of SSPC: The Society for Protective Coatings. The digital photos on this CD-ROM do not sufficiently depict the photos that are available in the actual physical standards and should not be used in the field for comparison. Actual SSPC visual standards may be purchased from SSPC at www.sspc.org.



B-St2

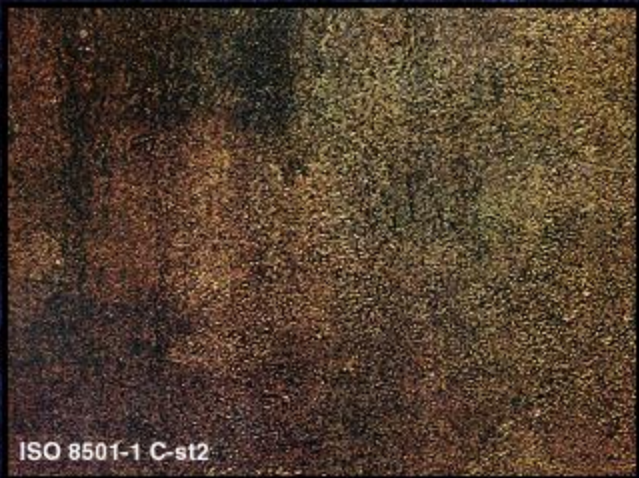
B-St3

C-St2

C-St3

D-St2

D-St3



ISO 8501-1 C-st2

B-St2

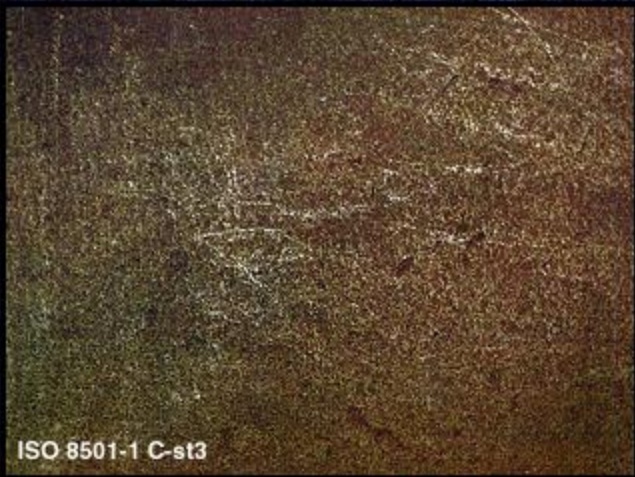
B-St3

C-St2

C-St3

D-St2

D-St3



ISO 8501-1 C-st3

Standards of Cleanliness

ISO 8501-1 Sa3
(Blast cleaning to visually clean steel:)

ISO 8501-1 Sa2S
(Very thorough blast cleaning:)

ISO 8501-1 Sa2
(Thorough blast cleaning)

ISO 8501-1 Sa1 (Light blast cleaning)

NACE No. 1/SSPC-SP 5 (White Metal)

NACE No. 2/SSPC-SP 10
(Near White Metal)

NACE No. 3/SSPC-SP 6
(Commercial)

NACE No. 4/SSPC-SP 7
Brush Off Blast Cleaning

When viewed without magnification, the surface shall be free from visible oil, grease, dirt, and from most millscale, rust paint coatings and foreign matter. Any residual contamination shall be firmly adhering

All standards of blast cleaning preparation shall correspond in appearance to the designated photographs.



Standards of Cleanliness

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(Very thorough blast cleaning:)

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(Thorough blast cleaning) When viewed without magnification, the surface shall be free from visible oil, grease, dirt, and from most millscale, rust paint coatings and foreign matter. Any residual contamination shall be firmly adhering

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(Commercial)

NACE No. 4/SSPC-SP 7
Brush Off Blast Cleaning

When viewed without magnification, the surface shall be free from millscale, rust, paint coatings and foreign matter. Any remaining traces of contamination shall show only as slight stains in the form of spots or stripes.

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Standards of Cleanliness

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